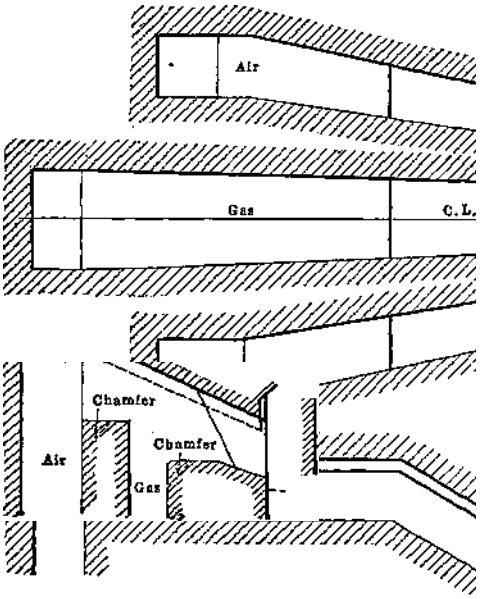
Air
Gas
C.L.
Chamfer
Chamfer
Air
Gas

FIG. 145.—Arrangement of Ports of a 50-Ton Furnace at Homestead. This furnace was fired with natural gas but was arranged for producer gas firing.